

Technical Data Sheet



Polypropylene BH975MO

BLOCK COPOLYMER FOR INJECTION MOULDING

DESCRIPTION

BH975MO is a heterophasic copolymer. This grade is characterized by optimum combination of very high stiffness, good flow properties and good impact strength.

Products moulded with this grade exhibit excellent antistatic performance and very good mould release.

BNT nucleation, in combination with excellent stiffness and good flow properties creates a high potential for wall-thickness reduction.

APPLICATIONS

Appliances
Pails

White goods
Houseware

SPECIAL FEATURES

Excellent flow behaviour
Very good impact performance for low temperature applications
Good antistatic properties
Reduced cycle time and increased output

PHYSICAL PROPERTIES

Property	Typical Value	Test Method
	Data should not be used for specification work	
Density	900 - 910 kg/m ³	ISO 1183
Melt Flow Rate (230 °C/2.16 kg)	38 g/10min	ISO 1133
Tensile Modulus (1 mm/min)	1500 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	4 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	25 MPa	ISO 527-2
Heat Deflection Temperature (0.45 N/mm ²)*	96 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	8 kJ/m ²	ISO 179/1Ea
Charpy Impact Strength, notched (-20°C)	4.5 kJ/m ²	ISO 179/1Ea
Izod Impact Strength, notched (23°C)	48 J/m	ASTM D 256
Izod Impact Strength, notched (-20°C)	34 J/m	ASTM D 256
Hardness, Rockwell (R-scale)	86	ISO 2039-2

* Measured on injection moulded specimens acc. to ISO 1873-2

PROCESSING TECHNIQUES

BH975MO is easy to process with standard injection moulding machines.

Following parameters should be used as guidelines:

Melt temperature	200 - 250 °C
Holding pressure	200 - 500 bar Minimum to avoid sink marks.
Mould temperature	15 - 40 °C
Injection speed	High

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

Polypropylene BH975MO

STORAGE

BH975MO should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

More information on storage can be found in Safety Information Sheet (SIS) for this product.

SAFETY

The product is not classified as a hazardous preparation.

Please see our Safety Information Sheet (SIS) for details on various aspects of safety, recovery and disposal of the product, for more information contact your Borouge representative.

RECYCLING

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

RELATED DOCUMENTS

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Safety Information Sheet
Statement on chemicals, regulations and standards
Statement on compliance to food contact regulations

DISCLAIMER

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borouge makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of Borouge products in conjunction with other materials. The information contained herein relates exclusively to our products when not used in conjunction with any third party materials.

Sept - 2010

