

Formolene FORMAX® L7

High Strength Linear Low Density Polyethylene for Film Extrusion

Formolene FORMAX[®] L7 is a high strength linear low density hexene copolymer polyethylene made using a gas-phase process. Film mechanical properties are significantly improved compared to competitive super hexene LLDPE film resins.

Formolene FORMAX® L7 is formulated with slip and antiblock for use in high performance film applications offering excellent extrusion processing and outstanding impact strength and tear resistance. Films exhibit good optical properties.

Formolene FORMAX® L7 meets all requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles intended for direct food contact.

Suggested Applications:

Industrial packaging Industrial liners Coextrusion

Can liners Consumer trash bags

Nominal Physical Properties:

	TEST		
PROPERTY	METHOD	UNIT	VALUE
Density	D1505	g/cc	0.917
Melt Index, Condition E, 190°C/2.16 kg	D1238	g/10 min	0.90
Dart Impact	D1709	g	405
Tear Strength	D1922	g	375/705*
Yield Strength	D882	psi	1655/1635*
Tensile Strength at Break	D882	psi	5680/4290*
Elongation	D882	%	700/870*

^{*} MD / TD

Available in the following additive packages:

Additive	L71709A	L71709E2	L71709H	
Antiblock (ppm)	7000	7000	None	
Slip (ppm)	None	1500	None	
Special	Additives	Additives	High Antioxidant	
	talc based	talc based		

Note: Film properties based on 25 micron blown film produced with a 2.5:1 Blow Up Ratio at 12 lbs/hr/in.die. Actual film properties may vary based on extrusion equipment, operating conditions and additive package. Film properties are not intended to be used as specifications.

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Any inquiries regarding this data sheet should be addressed to: 9 Peach Tree Hill Road • Livingston, NJ 07039 • Phone: (888) FPCUSA3 • Fax: (973) 422-7772

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