



B56003

HIGH DENSITY POLYETHYLENE

FOR BLOW MOULDING GRADE

B56003 is a High Density Polyethylene (HDPE) grade suitable for general purpose extrusion blow moulding applications. Articles blown from this grade exhibit good stiffness. The resin offers good melt strength, ESCR and impact resistance and typically used for packaging of oil, vanaspati, general purpose containers, jerry can, etc.

Typical Characteristics*			
Property	Test Method	Unit	Typical Value**
Density (23°C)	ASTM D1505	g/cc	0.956
MFI (190°C/2.16 kg)	ASTM D1238	g/10 min	0.30
Tensile Strength at Yield	ASTM D638	MPa	26
Elongation at Break	ASTM D638	%	550
Flexural Yield Strength	ASTM D790	MPa	28.5
Flexural Modulus	ASTM D790	MPa	900
Hardness	ASTM D2240	Shore D	69
Vicat Softening Point	ASTM D1525	°C	128

^{*}Typical Characteristics and not to be taken as specifications

Applications

Oil, vanaspati and general purpose containers, jerry cans.

Regulatory Information

• Meets the requirements stipulated in standard IS: 10146-1982 on "Specification for Polyethylene for safe use in contact with foodstuffs, pharmaceuticals, and drinking water". It also conforms to the positive list of constituents as prescribed in IS: 10141-1982. The grade and the additives incorporated in it also comply with the FDA:CFR Title 21,177.1520, Olefin polymers.

Storage Recommendations

 $\bullet \ \ Bags \ should \ be \ stored \ in \ dry/closed \ \ conditions \ at \ temperatures \ below \ 50^{\circ}C \ and \ protected \ from \ UV/direct \ sunlight.$

^{**}Mechanical Properties are on Injection Moulded Specimen